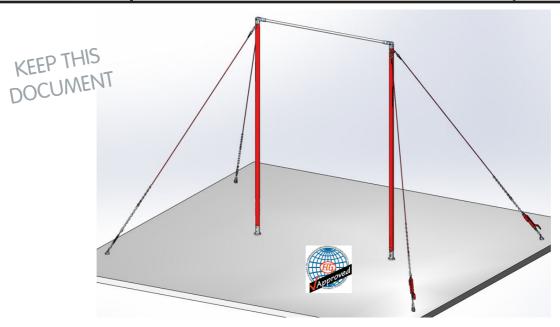


ASSEMBLY INSTRUCTIONS

NM96C-GB 14/07/17

"LONDON" & "MONTREAL" COMPETITION HIGH BARS

3020F - 3025F 3030 - 3035



Warning:

This equipment should be installed by a qualified individual.

The apparatus should be used by only one person at a time, supervised by a qualified individual and with appropriate landing mats or a landing pit.

Using this equipment for purposes other than those originally intended is not allowed.

Compliance:

This equipment complies with the requirements of the European standard EN 913 "Gymnastic equipment - General safety requirements and test methods" and EN 12197 "Gymnastic equipment – High Bars – Safety requirements and test methods". These equipments (References: 3020F & 3030 are F.I.G. approved.

Recommendations:

As shown in French Standard NFS 52-400 the following is recommended:

- keep these instructions for subsequent reference (inspection, maintenance, etc.).
- periodically carry out predictive maintenance.
- depending on how much it is used, have the equipment serviced yearly or every few years.

Weight of the apparatus:

Ref.: 3020F ---> 49 kg Ref.: 3025F ---> 48 kg Ref.: 3030 -> 49 kg Ref.: 3035 -> 48 kg

Overall size:

- Apparatus without cabling: 2.47 x 0.10 m (distance between hand-rails: 2.40 m)
- With standard cabling: 5.50 x 4.00 m - With short cabling: 4.00 x 2.00 m

Packaging:

Package Ref.	3020/51 Upright + slider comp. High Bars	3110 Handrail for High Bars	3117 Handrail with safety cable for High Bars	3011B Standard cable system for High Bars	3012B Short cable system for High Bars	No. of Packages
3020F "London" Comp. High Bar Standard cable system	2	1	-	1	-	4
3025F "London" Comp. High Bar Short cable system	2	1	-	-	1	4
3030 "Montreal" Comp. High Bar Standard cable system	2	-	1	1	-	4
3035 "Montreal" Comp. High Bar Short cable system	2	-	1	-	1	4
Volume (m³) Masse (kg) Dimensions (mm)	0,06 17 2750x150x150	0,01 12.6 2500x70x70	0,01 12.6 2500x70x70	0,02 10.4 500x280x110	0,02 7.4 510x290x110	

Constantly aiming to improve our products, we reserve the right to make changes to the equipment and dimensions without further discussion.

I. Preparing the cables:

- Standard cable system (Ref.: 3011B): Refer to the Assembly Instructions NM180.
- Short cable system (**Ref.: 3012B**): Refer to the Assembly Instructions **NM179**.

II. Assembling the apparatus (minimum 🍿):

Note: Prepare a clean area for assembling the apparatus.

- 1/ Position the hand-rail (3 or 3') on the floor, to view the spacing of uprights (1).
- 2/ Lay both uprights (1) parallel on the floor.
- 3/ On the top of each upright (1), mildly unscrew the bolting (10) and (11), thento allow bracing flats (9) to orient with the cables (see Fig. 1).
- 4/ Install the hand-rail (3 or 3') into the caps (4) of uprights (1) then tighten using the screws (5), (6), (7) and (8).
- 5/ To obtain the 2.80 m prescribed height for the hand-rail (3 or 3'), install the attachments (13) + (14) at the uprights (1) bottom into the 3rd hole of the sliding tubes (2). Moderately lock the attachments (13) + (14) (see Fig. 2).
- 6/ Install the pivots (20) into their housings on the floor, in line with the plotting.

III. Assembling, adjusting and tightening the cable system:

Important: When the vertical position of the uprights (1) is adjusted, and before tightening cables, do not forget to lock the bracing flats (9) (on top of the uprights).

- Standard cable system (Ref.: 3011B): Refer to the Assembly Instructions NM180.
- Short cable system (Ref.: 3012B): Refer to the Assembly Instructions NM179.

IV. Adjusting the height (see Fig. 2):

- 1/ Loosen the cabling (15) or (16) using the quick tighteners (see NM180 or NM179).
- 2/ Slightly lift the upright (1) to remove the attachments (13) + (14) at the bottom of the uprights (1).
- 3/ Raise or lower the uprights (1) until the bar is at the desired height.
- 4/ Install the attachments (13) + (14) at the bottom of the uprights (1) into the hole of the sliding tubes (2) corresponding to the desired height. Moderately lock the attachment elements (13) + (14).

Important: Check that both uprights (1) are adjusted to the same height (horizontal hand-rail) - this is mandatory.

5/ Retighten the cables (15) or (16).

V. Adjustment values (as shown on sliders):

Height of hand-rail: **1st hole** = 2.70 m, **2nd hole** = 2.75 m, **F.I.G.** height: **3rd hole** = 2.80 m, **4th hole** = 2.85 m

VI. Usage:

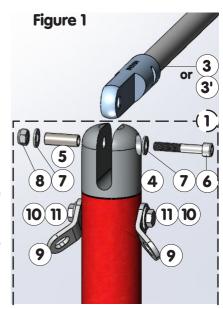
For safety reasons, do not use abrasive materials on the hand-rail, in order to avoid modifying the mechanical properties of the steel (warranty validity).

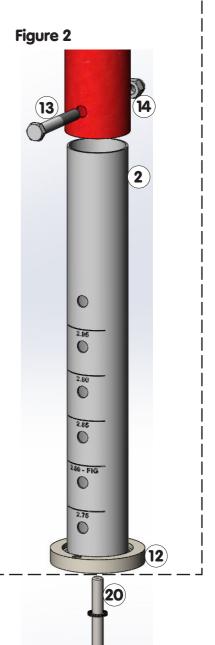
VERY IMPORTANT:

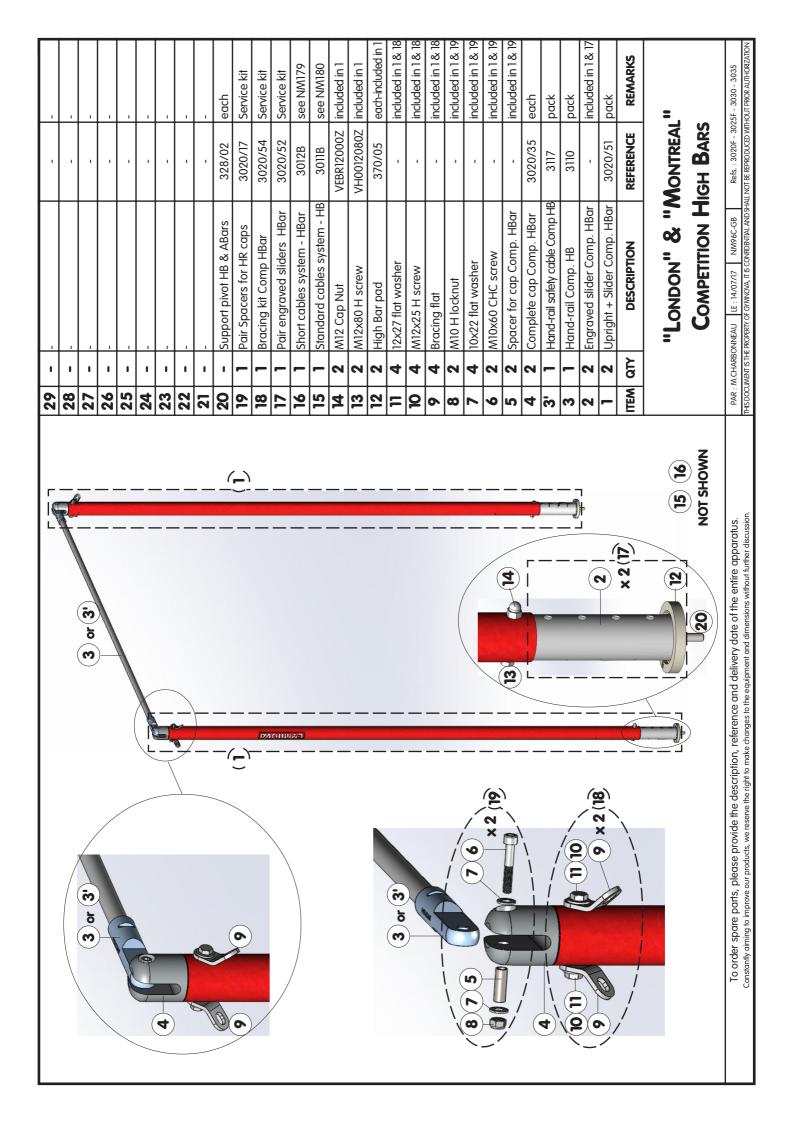
- Do not install the removable access platform (Ref.: 2720) on the uprights of this apparatus.
- We recommend changing the hand-rail (3 or 3') at least every 3 years.

VII. Maintenance:

- Before use, check the state of wear parts and safety parts each time: cables (closure of quick links, ... see NM180, see NM179) and hand-rail (to be periodically replaced depending on usage).
- Maintain the hand-rail (3 or 3'): remove the attachments (6) + (8), clean (magnesium deposits), mildly lubricate the hand-rail ends, the caps (4) and the spacers (5), then re-install the hand-rail (see Fig. 1).
- Check the cable system tightening.
- Check the tightness of all attachment elements (6) + (8), (10) and (13) + (14).









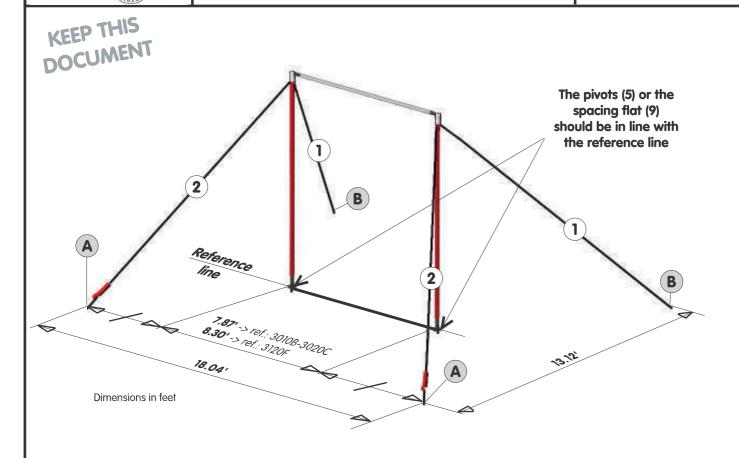
ASSEMBLY INSTRUCTIONS

NM180c

05/03/09

STANDARD CABLING M'2009 FOR HIGH BARS

3011B



Warning:

This equipment should be installed by a qualified individual.

The apparatus should only be used by one person at a time, under the supervision of a qualified individual.

Using this equipment for purposes other than those originally intended is not allowed.

Attachments that are not provided with the apparatus may only be used if the support complies with the **CC34** specifications for GYMNOVA chemical anchors, (ref. : 2005 or ref. : 2010) or **CC22** for GYMNOVA retractable anchors, (ref. : 2000/40 - 2000/80).

Make sure that the quick links are closed and anchors are tightened before tightening the cables.

Do not use the equipment when the cables are slack.

Compliance:

This equipment complies with the requirements of the European standard EN 913 "Gymnastic equipment - General safety requirements and test methods".

Recommendations:

As shown in French Standard NF S52-400 the following is recommended:

- keep these instructions for subsequent reference (inspection, maintenance, etc.).
- periodically carry out predictive maintenance.
- depending on how much it is used, have the equipment serviced yearly or every few years.

Packaging:

1 Pack (ref.: 3011B) Dimensions : 500 x 280 x 110 mm (19.7 x 11 x 4.33 in)

Masse: 9,4 kg (20.72 lb) Volume: 0.0154 m³ (0.54 ft³)

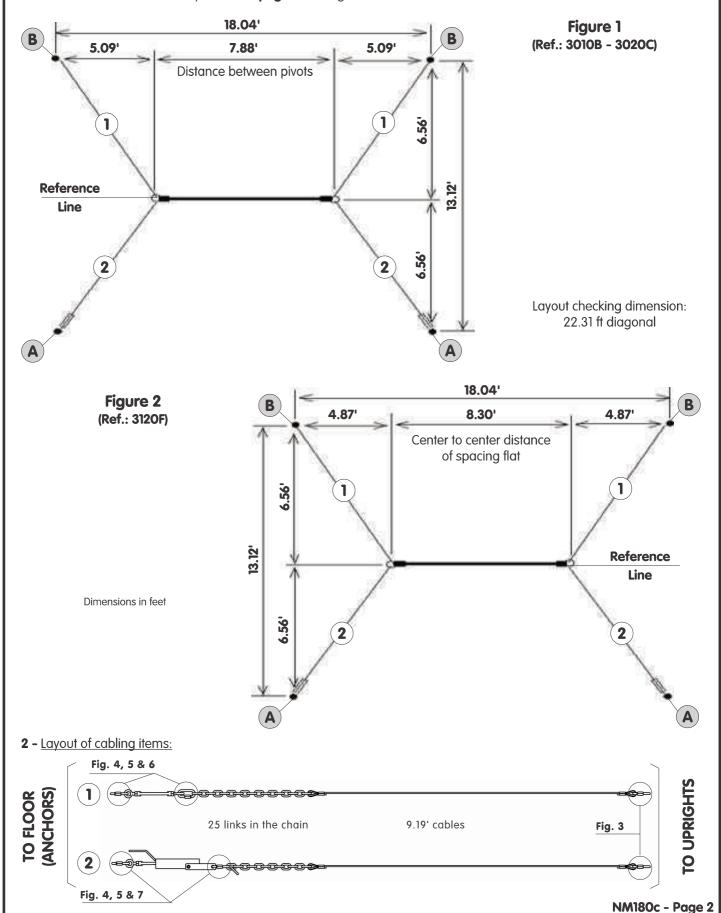
Constantly aiming to improve our products, we reserve the right to make changes to the equipment and dimensions without further discussion.

I. Preparing the cables:

- 1 Floor positioning (see Fig. 1 or 2):
 - Plot the floor positioning of the anchors and the spacing flat (9) (or the distance between the pivots (5)).
 - Drill in accordance with the assembly instructions **NM13** for chemical anchors or **NM25** for retractable anchors (for pivots **(5)**: drill ø12.45 mm (1.77 in) deep, if required).

Important:

- The cable attachment points must resist 800 daN (see: NF S52-400).
- It is mandatory that **the uprights** are aligned with the reference line.



- **3 -** Assembly principle and precautions:
- Make sure you assemble the quick links (3) in the proper direction (always tighten downward) like Fig. 3.
- Adjust the turnbuckles (8) to medium length to enable the cables to be adjusted easily like Fig. 6.

Note: Do not lock the floor attachments so that the bracing flats (6) can be positioned.

Figure 3 - quick link (3) / upright assembly



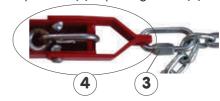
Figure 4 & 5 - quick link (3) / chain assembly



Figure 6 - quick link (3) / turnbuckle tie (8) assembly



Figure 7 - quick link (3) / quick tightener (4) assembly



II. Assembling the cables (minimum of 2 people required):

- Identify the location of each cable using Fig. 1 or 2 (on page 2) and the general view (on 1st page).
- Once the respective positions of the cables are determined, attach end of cables on all the uprights, using quick link (3), observing their assembly and tightening direction like **Fig. 3**.
- Hook the cables (1) to the rear anchors (B) using the quick links (3) setting chain lengths.
- Lift the high bar and set it into the pivots (5) or onto the spacing flat (9).
- Hold the apparatus and hook cables (2) to the front anchors (A) using the open quick tightener (4).
- Set each upright assembly vertical (use a level) by adjusting the chain links, then fine-tune the adjustments using the turnbuckles (8).

III. Adjusting and tightening the cables:

Important: Remember to lock all the floor attachments (7) before tightening the cables.

- 1 To fine-tune the tension of cables (2), open the quick tightener (4) (see Fig. 9), screw or unscrew the turnbuckle (8). Lock the locknuts, then close the quick tightener (see Fig. 8).
- 2 Position the handle of the quick tightener (4) so that it is above the turnbuckle (8).
- 3 Important: Lock the quick links (3) and the locknuts on turnbuckles (4) and (8) using the wrench.

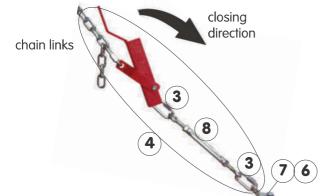
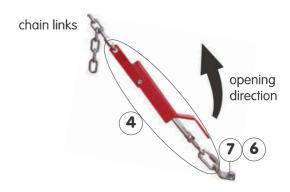


Figure 8 - Slack cabling: Open quick tightener

Figure 9 - Tightened cabling: Closed quick tightener



IV. Maintenance:

- 1 A regular cleaning of the apparatus allows better viewing of the problems, if any (distortion, breakage, or corrosion).
- 2 Before use, check wear parts and safety elements each time for good condition and operation: wear of cables, quick links (3), chain links, bracing flats (6), quick tighteners (4), and turnbuckles (8).
- **3 -** Check the tightening of cables and closure of quick links, before each use.
- **4 -** Check that the anchors (7) are locked and that they do not draw out from the floor.

5 - Important:

- If a problem is detected or suspected, do not use the equipment as long as it has not been checked by a technician.
- Any damaged or distorted piece should be replaced as soon as possible.

V. Storage:

Always store the equipment away from humidity and heat.

